

Description

EVA 1005 VN 4 is made by a high pressure tubular process.
Grade for flexible films with high transparency and good mechanical properties.
Application examples : High strength stretch film, coextrusion, green-house film, stretch hood

Characteristics

Property	Method	Unit	Typical value
Melt Flow Rate (190°C/2.16 kg)	ISO 1133	g/10 min	0.75
VA Content	Total Petrochemicals	%	14
Melting temperature	ISO 11357	°C	91
Vicat temperature	ISO 306	°C	72
Elasticity Modulus	ISO 527-2	MPa	65
Density	ISO 1183	g/cm ³	0.935

Values indicated are typical for this product. VA Content and MFR are properties routinely measured during "the standard quality control procedure". The other figures are generated by tests not included in the "standard quality control procedure", and are given for information only. Data are not intended for specification purposes.

Additives

Antioxidant: Yes

Processing

Advised temperature profile: 150 to 180°C.

The possible range of film thickness is 30 to 300 µm, depending on extrusion conditions.

Information contained in this publication is true and accurate at the time of publication and to the best of our knowledge. The nominal values stated herein are obtained using laboratory test specimens. Before using one of the products mentioned herein, customers and other users should take all care in determining the suitability of such product for the intended use. Unless specifically indicated, the products mentioned herein are not suitable for applications in the pharmaceutical or medical sector. The Companies within Total Petrochemicals do not accept any liability whatsoever arising from the use of this information or the use, application or processing of any product described herein. No information contained in this publication can be considered as a suggestion to infringe patents. The Companies disclaim any liability that may be claimed for infringement or alleged infringement of patents.



Blown film properties

These values have been measured on a 40 µm blown film.

Property	Method	Unit	Typical value (*)
Tensile Strength at Yield MD/TD	ISO 527-3	MPa	6.5/5
Tensile Strength at Break MD/TD	ISO 527-3	MPa	36/35
Elongation at Break MD/TD	ISO 527-3	%	320/610
Elmendorf MD/TD	ISO 6383-2	N/mm	18/30
Dart test	ISO 7765-1	g	600
Haze	ISO 14782	%	2.5

(*) Figures stated hereabove are obtained using laboratory test specimens produced with the following extrusion conditions: 45 mm screw diameter, L/D = 30, die diameter = 120 mm, die gap = 1.4 mm, BUR = 2.5:1, temperature = 170°C.

Handling and storage

Please refer to the safety data sheet (SDS) for handling and storage information. It is advisable to convert the product within one year after delivery provided storage conditions are used as given in the SDS of our product. SDS may be obtained from the website:

